

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions and listings of claims in the application:

LISTING OF CLAIMS:

B1
1. (currently amended): A method for producing an intermediate product made of a fiber-reinforced composite composed of a reinforcing fiber impregnated with a thermosetting resin or a thermoplastic resin, comprising: (a) a first ~~process~~ step where a plurality of sheets made of said fiber-reinforced composite are laminated to each other, heated under a pressure by a hot press roll, and cooled under a pressure by a cold press roll to provide automatically a flat ~~plate-board~~-shaped laminate; (b) a second step where said flat ~~plate-board~~-shaped laminate is cut into a board; and (c) a third ~~process~~ step where said ~~plate board~~ is softened by heating, placed on a forming tool, and formed by cooling under a pressure, wherein in said first step (a) said plurality of sheets made of said fiber-reinforced composite are heated at a temperature of 20-100°C under 0.1 to 10 kg/cm², and cooled at a temperature of 10-30°C under 0.1 to 10 kg/cm²; and in said third step (c) said board is softened by heating at a temperature of 60-100°C for 10-90 minutes placed on a forming tool, and formed by cooling at a temperature of 0-50°C under a pressure of 0.1-10⁰kg/cm².

2. (canceled).

3. (canceled).

4. (new): The method for producing an intermediate product according to claim 1, wherein said intermediate product is a T-shaped intermediate product composed of L-shaped board laminates and each said flat board-shaped laminate comprises only one flat-shaped board laminate.

5. (new): A method for producing an intermediate product made of a fiber-reinforced composite composed of a reinforcing fiber impregnated with a thermosetting resin or a thermoplastic resin, comprising: (a) a first step where a plurality of sheets made of said fiber-reinforced composite are laminated to each other, heated under a pressure by a hot press roll, and cooled under a pressure by a cold press roll to provide automatically a flat board-shaped laminate; (b) a second step where said flat board-shaped laminate is cut into a board; and (c) a third step where said plate is softened by heating, placed on a forming tool, and formed by cooling under a pressure, wherein said intermediate product is a semi-hardened product having a hardening degree of 1 to 80%, said fiber-reinforced composite being composed of a reinforcing fiber impregnated with a thermosetting resin.

6. (new): The method according to claim 3, wherein said intermediate product is a semi-hardened product having a hardening degree of 1 to 50%.

7. (new): The method according to claim 3, wherein said intermediate product is semi-hardened product having a hardening degree of 5 to 20%.